



EVERY ROUND. **EVERY TIME.**

## 20 ROUND MAGAZINE USER MANUAL

This Okay Industries Surefeed magazine is designed for use with 5.56 mm/ .223 caliber ammunition and will fit/function in AR-15 style rifles and carbines that meet military specifications.

### FEATURES:

- All components are military-spec and made in the U.S.A.
- Offered with tough dry-lube MIL-Spec coating or PTFE finish
- Manufactured under strict ISO quality standards
- Anti-tilt follower eliminates feed issues – 30rd
- Heat-treated aluminum body with hard-coat anodized finish for reduced weight and superior performance

### DISCLAIMER:

Do not use any firearm, firearm accessory, or ammunition – under any circumstances – unless you have reviewed and understand all pertinent product information for each item and received proper instruction from a qualified instructor. To ensure that this magazine is compatible and/or safe to use with your firearm and ammunition, review the manufacturers' instructions and specifications for the firearm and ammunition. Okay Industries is not responsible for injury or damage to the magazine, firearm, or other property resulting in whole or in part from negligent or criminal use, improper or careless handling, modifications or alterations, unauthorized repairs, defective, improperly loaded, non-standard, non-SAAMI/NATO-specification ammunition, abuse, misuse, or neglect. Okay Industries accepts no responsibility or liability for your actions including, without limitation, any accident, injury, or damage that may result.

### SUREFEED 20 PARTS LISTING:

1. Housing



2. Follower



3. Spring



4. Base Plate

### LOADING THE MAGAZINE:


1. Hold the magazine with one hand. Place the cartridges onto the follower between the magazine lips and push the cartridge, with your thumb, down underneath the lips and ensuring the projectile is facing the front of the magazine and that the cartridge rim is fully to the rear of the magazine.
2. Repeat this step until the magazine is filled with the desired quantity up to the maximum number of cartridges (e.g. 30 for 30-round magazine).

### UNLOADING THE MAGAZINE:

Hold the magazine with one hand. Push the cartridges forward out of the magazine with the thumb of the other hand.

**⚠ Warning** Do not unload cartridges using another cartridge, damage to the cartridge or bodily injury may occur.

## **DISASSEMBLY:**

 **Caution** Parts are under considerable spring pressure. Wear safety goggles and point the base of the magazine housing in a safe direction when disassembling or assembling.

Read the complete procedure before attempting to disassemble the magazine.

1. Use a suitable tool to very slightly pry the base plate up and slide to remove. While sliding the base plate from the housing, keep a hand over the base of the magazine housing to prevent rapid ejection of the spring.
2. Carefully pull the spring and attached follower from the magazine housing.
3. Take note as to the arrangement of these parts for reassembly.

## **MAINTENANCE:**

General cleaning is required under normal conditions and the following procedures apply:

1. Always clean after firing, after magazine is wet or in adverse weather conditions. Remove areas of powder fouling, debris and grit, corrosion and dirt.
2. If magazine is assembled, clean carbon off of follower and feed lips with an all-purpose nylon brush or swab and apply a light coat of lubrication with a clean swab.
3. If the magazine has been disassembled, then all parts should be thoroughly cleaned and lubricated before assembly.

A visual inspection is recommended each time you clean the magazine, the magazine is disassembled, or a problem exists that could be magazine related. The following are guidelines that can help in identifying and solving magazine related problems. Many problems are often related to incorrect operator use or maintenance, faulty ammunition, and/or problems in the firearm. These areas should be checked for problems at the same time the magazine is inspected. If the same problem exists with more than one magazine, then more than likely it is a rifle, operator or ammunition problem. When problems do occur, use the following as a guideline:

**Magazine Assembly:** Check for proper assembly. Inspect overall function of follower (free movement), locking tabs, dents, cracks, etc.

**Housing:** Inspect feed lips for dents and proper spacing, sides for dents, magazine catch area for worn surfaces or dents, cracks, etc.

**Follower:** Inspect for free movement inside of housing, dents, cracks and deformities.

**Spring:** Inspect for bends, cracks, weak tension.

**Base plate:** Inspect for bends, cracks and correct fit of the locking tabs into the locking recess of housing.

## **WARRANTY:**

THIS WARRANTY IS GIVEN IN LIEU OF ALL OTHER WARRANTIES, WRITTEN OR ORAL WHETHER EXPRESSED BY AFFIRMATION, PROMISE, DESCRIPTION, DRAWING, MODEL OR SAMPLE. ANY AND ALL WARRANTIES OTHER THAN THIS ONE, WHETHER EXPRESSED, IMPLIED INCLUDING IMPLIED WARRANTIES ARE HEREBY DISCLAIMED.

Okay Industries warrants its magazine products to be free from defect in workmanship and materials. This warranty does not cover failures due to: misuse, abuse, normal wear and tear, dropping, use of ammunition other than specified, or modification/alteration.

## **LEGAL COMPLIANCE:**

It is your responsibility to ensure that your use, possession, sale, and/or transfer of this magazine comply with all applicable laws. If you are unsure as to the legality of any activity concerning this magazine, you should consult with legal and/or other experts to determine which Laws are applicable and how to fully comply with those laws. Notwithstanding the foregoing, you may wish to consult <http://smartgunlaws.org/large-capacity-ammunition-magazines-policy-summary/>.